Product data sheet

## ViscoDos-B 037

## Description

The ViscoDos-B dosing control is a low-cost alternative for the control of
 feed pumps and for simple regulation tasks.
It is sufficient to use a simple two-point pressure control to feed the ViscoTec dispensers. This control operates in the following ViscoTec standard feed systems:

- Barrel emptying - ViscoMT-L and ViscoMT-XL
- Hobbock emptying - ViscoMT-XS
- ViscoMT-D, for can emptying
- Feed pumps from other containers such as hoppers, canisters etc.


## Application

- Control of feed pumps
- $\quad$ Supply pressure control in dosing systems
- Speed control


## Control of feed pumps

| Electrical data (power supply) | $230 \mathrm{~V}, 10 \mathrm{~A}, 50 \mathrm{~Hz}$ |
| :--- | :--- |
| Output | 3-ph 0,37 KW |
| Housing | Stainless steel, $380 \times 300 \times 155 \mathrm{~mm}$ |
| Protection class | IP 65 |

## Item numbers

| ViscoDos-B (operation laterally ) | 129868 |
| :--- | :--- |
| ViscoDos-B (operation frontally) | 130235 |

## Additional information

## Control elements

- Main switch (push button)
- Rotary-switch
- $0=$ OFF
- turn to right and lock = emptying
- turn (only) to left = manual operation


## Inputs

- $\quad$ Start (NO - used by pressure control)
- $\quad$ Stop (NO - e.g. barrel empty)
- $\quad$ Stop (NC e.g. overpressure)
- External speed signal (0-10V) (optional)


## Outputs

- Fault/ready (ready = no overpressure, barrel not empty, changeover contact)
- Pre-min. (changeover contact)


## Further designs

ViscoDos-B XX: emptying-pump design for up to 4 kW

## Scope of delivery

- Feed control ViscoBase
- Operating manual


## Necessary and optional components

Pressure sensor for supply pressure control or overpressure protection

